



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4272-012
Job Sheet 170382



Part No: D4272-012

Job Qty: 1 ea

Part Name: Basket Assembly, Heavy Duty Lid, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 3/1/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 10.11.19 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/28/18	0.00	0.00	Start Up Stores/Pkg-1		18-2-15
100	Packaging	1 pcs		2/28/18	0.00	0.00	Packaging1-5		18-2-15
110	HandFinish	1 pcs		3/1/18	0.00	2.04	HandFinish4		18-2-15
120	QC	1 pcs		3/1/18	0.00	0.00	QC5		38 FEB 15 2018
130	Packaging	1 pcs		3/1/18	0.00	0.00	Packaging3-2		21 FEB 20 2018
140	QC21-SA	1 Ea		3/1/18	0.00	0.00	QC21		21 FEB 20 2018

Part Op 110 - TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2 ASSEMBLE USING BASE
Descriptions: D4273-042 X 1B75294 FROM BASKET D407-797-014 X 1 B131540

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	97447A010 FM131311	4	298	0	0
	AN3-10A 5011477	3	189	0	0
	AN3-14A 5019387	4	262	0	0
	AN3-16A 5040773	2	86	0	0
	AN310-4 5037250	3	146	0	0
	AN310C4 5019390	3	134	0	0
	AN4-12 5015684	3	176	0	0
	AN4-13A 5027722	6	1,171	0	0
	AN4C15 5019364	1	47	0	0
	AN5-17A 5014156	4	191	0	0
	D2530 5020184	1	19	0	0
	D2535 5041077	2	67	0	0
	D2537 5034734	2	29	0	0
	D2690-6 5034617	2	48	0	0
	D2931 F 864435-1	2	1,166	0	0
	D3912-041 5032055	1	10	0	0
	D3914-041 5041775	1	5	0	0
	D3917-3 5011156	6	99	0	0
	D3953-17 5024417	2	33	0	0
	D3953-19 5018936	1	16	0	0
	D3953-21 5020946	1	24	0	0
	D3953-3 5042577	2	45	0	0
	D3953-7 2636621	2	17	0	0
	D3953-9 5036720	2	26	0	0
	D3969-3 5038779	1	21	0	0
	D4021-5 5021382	1	25	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER :					

	D4150-041	5037441	1	3	0	0
	D4151-041	5025447	1	9	0	0
	D4151-043	5030018	1	12	0	0
	D4273-042	5041778	1	2	0	0
	D4307-250	5022242	1	13	0	0
	MS17984-C413	5016820	2	50	0	0
	MS20600-AD4W3	5019431	2	203	0	0
	MS21042L3	5037281-1	9	3,011	0	0
	MS21042L4	5016351	6	3,205	0	0
	MS21042L5	5016880	4	706	0	0
FM128401 →	MS24665-151	FM24665-	4	203	0	0
	MS24665-300	5015687	2	98	0	0
	NAS1149C0432R	5025747	2	1,917	0	0
FM137736-15 →	NAS1149C0463R		3	254	0	0
FM137387-15	NAS1149DN832J		2	768	0	0
	NAS1149F0332P	5020603	14	5,455	0	0
	NAS1149F0432P	5024418	18	1,074	0	0
FM138170-9 →	NAS1149F0563P		4	66	0	0
	NAS1515H4L	5024487	2	329	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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Dart Aerospace Ltd. 1270 Aberdeen Street Wexford, ON N6A 1K7 CANADA TEL: 1 613 632-6208 Email: sales@dartaero.com www.dartaerospace.com Container No: S042763 Part: D4272 - 012 Serial No/Batch: S042763 Revision: D4272 Inspector: _____ Date: 02/15/18 14:23 PM					Lead hand / Supervisor Approval Verification _____																																				
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